

WORLD CLASS CYCLE COUNTING

with Randall Schaefer, CPIM

Register: www.apics-gr.org



Randall Schaefer, CPIM, editor of the popular “Lessons Learned” feature in APICS magazine, is a veteran speaker to APICS and other manufacturing-based groups. Randall is an Industrial Philosopher with 49 years of manufacturing management experience in such diverse industries as automotive, capital equipment, farm machinery, and appliances. He has a degree in philosophy from Wisconsin State University- Stevens Point, has been APICS certified for over 30 years and has done a tour of duty on APICS’ CIRM test writing committee. Randall is a veteran APICS instructor who taught APICS CPIM review classes as well as his own seminars on inventory management and cycle counting. He is a veteran speaker at APICS international conferences as well as chapter meetings of APICS and other manufacturing based professional organizations. Randall is a regular contributor of feature articles to APICS magazine and edited the popular “Lessons Learned” feature for twenty years. He is co-author of the Society of Manufacturing Engineer’s handbook, Material and Parts Handling in Manufacturing.

ALL DAY SEMINAR... WORLD CLASS CYCLE COUNTING: There is more to cycle counting than you think. This all-day seminar on **World Class Cycle Counting** sets the standard against which you can benchmark your cycle counting program. Here is the outline of what is covered. The seminar is presented in a colorful, PowerPoint format.

Introduction

- definitions of cycle counting
- what cycle counting is not
- why cycle count
- the Accountant’s concerns
- first and second rule of cycle counting
- conditions for cycle counting
- Sarbanes-Oxley impact
- types of cycle count systems

Part number cycle counting

- administrative requirements
 - * part categories
 - * ABC assignments
 - * count patterns
 - * reason codes
 - * reporting conventions
- factory discipline requirements
 - * location discipline
 - * cycle count sheets
 - * cutoff controls
 - * fixed vs. random storage locations
- cycle counting step by step
- analyzing variances
- 3 common roadblocks to cycle counting

Location cycle counting

- definition
- count patterns
- location count sheets
- analyzing variances

Cycle counting negative balances

- why they are not included in cycle count measurements
- administrative requirements
- problems analyzing negative balances

Control groups

- definition and purpose
- administrative requirements
- analyzing variances

Peripheral concerns

- what parts should not be cycle counted?
- hit/miss criteria
- who should be a cycle counter?
- should count sheets display the quantity record?
- extreme motivation to assure inventory accuracy

8:30 AM to 4:30 PM
Wednesday, May 2, 2018
The Pinnacle Center in Hudsonville

\$310/members and \$350/non-members
Includes: seminar, seminar workbook,
coffee & pastries, and lunch.

Questions or assistance with registration,
contact Kathy, APICS Chapter Admin:
(616) 490-8608 or admin@apics-gr.org.

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